Model Code/s: ETLW55

Product: 5.5kg Top Load Washing Machine

Document: User Manual

Esatto



Dear Customer,	Congratulations on purchasing your washing machine. The <i>Esatto</i> brand is proudly distributed within Australia by Residentia Group Pty Ltd.
	Please refer to the warranty card at the rear of this manual for information regarding your product's parts and labour warranty, or visit us online at <u>www.residentiagroup.com.au</u> .
	At Residentia Group, we are customer obsessed and our Support Team are there to ensure you get the most out of your appliance. Should you want to learn more about your washing machine such as the various washing modes or importantly taking care of the appliance, our Support Team are here to help.
	You can use our online Support Centre at anytime by visiting <u>http://support.residentiagroup.com.au</u> , or you can contact us via phone by dialling: 1300 11 HELP (4357).
	It is important that you read through the following use and care manual thoroughly to familiarise yourself with the installation and operation requirements of your appliance to ensure optimum performance.
	Again, thank you for choosing an <i>Esatto</i> appliance and we look forward to being of service to you.
	Kind Regards, <i>The Residentia Team</i>

Residentia

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Safety Instructions

\rightarrow	This appliance is only intended for use within the interior of a domestic
	environment.

- → This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- → Children should be supervised to ensure that they do not play with the appliance.
- Never insert your hands, or try to remove clothes from inside the washing machine, until the drum has completely stopped spinning.

UNPACKING

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During transportation, protective packaging was used to protect the appliance against any damage. After unpacking, please dispose of all elements of packaging in a way that will not cause damage to the environment. All materials used for packaging the appliance are environmentally friendly; they are 100% recyclable and are marked with the appropriate symbol.

Caution! During unpacking, the packaging materials (polythene bags, polystyrene pieces, etc.) should be kept out of reach of children.

DISPOSAL OF THE APPLIANCE

- Old appliances should not simply be disposed of with normal household waste, but should be delivered to a collection and recycling centre for electric and electronic equipment. A symbol shown on the product, the instruction manual or the packaging shows that it is suitable for recycling.
- Materials used inside the appliance are recyclable and are labeled with information concerning this. By recycling materials or other parts from used devices you are making a significant contribution to the protection of our environment.
- Information on appropriate disposal centres for used devices can be provided by your local authority.



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Safety Instructions

Observe the following items in order to prevent from injuring yourself, others and the damage of property:

This indicates serious injury or death to human Warning being may be caused. This will remind you that injury to people and Caution damage to property may occur. Please observe following contents of graphics. This graphics represents(cause attention), and detailed cautions will be displayed inside the graphics. Δ This graphics represents (operation prohibited), and detailed prohibitive items will be displayed inside the graphics. This graphic represents (forcible execution), and detailed forcible execution items will be displayed inside the graphics. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, C or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance. Warning Please do not insert your hand Please do not disassembly and take out clothes inside the and assembly the spin barrel before machine without it is fully stopped. authorization. No dismantling No touching Please do not install the machine in Please do not directly rinse the damp and raining environment to avoid machine with water when electric shocking, catching fire, faults cleaning. and distortion accidents. No dampness No rinsing

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Safety Instructions



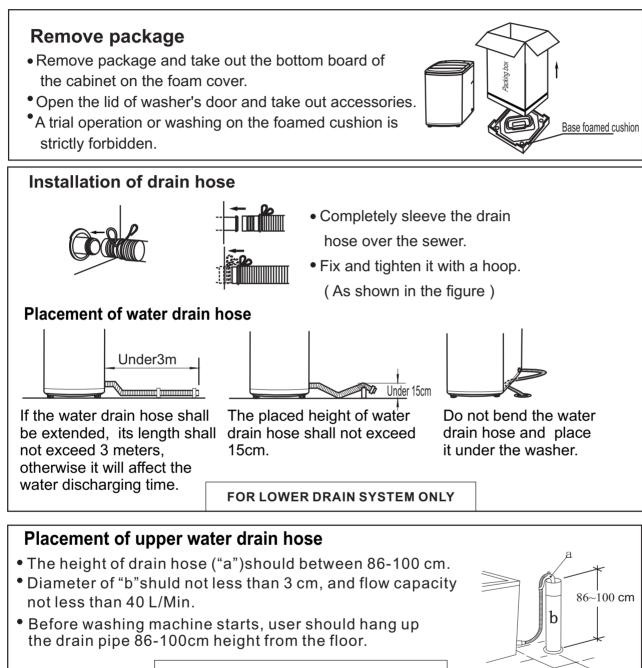
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Safety Instructions



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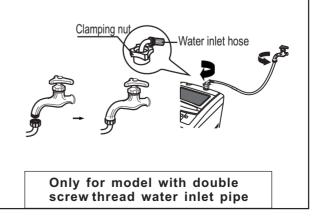
Installation of the Washer





Installation of water inlet pipe

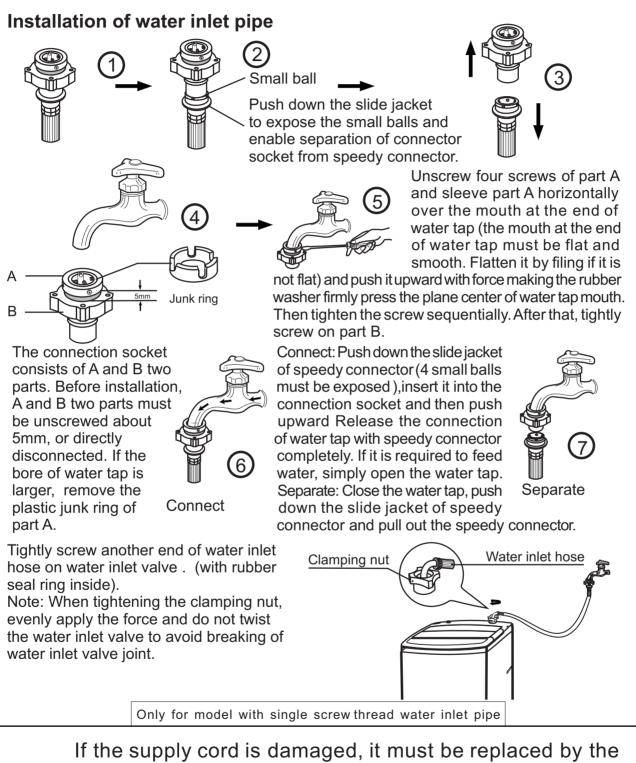
- Put the water inlet pipe(which has metallic filtering bag) screw on to the tap.
- Tightly screw another end of water inlet hose on water inlet valve . (with rubber seal ring inside).
 Note: When tightening the clamping nut, evenly apply the force and do not twist the water inlet valve to avoid breaking of water inlet valve joint.





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Installation of the Washer

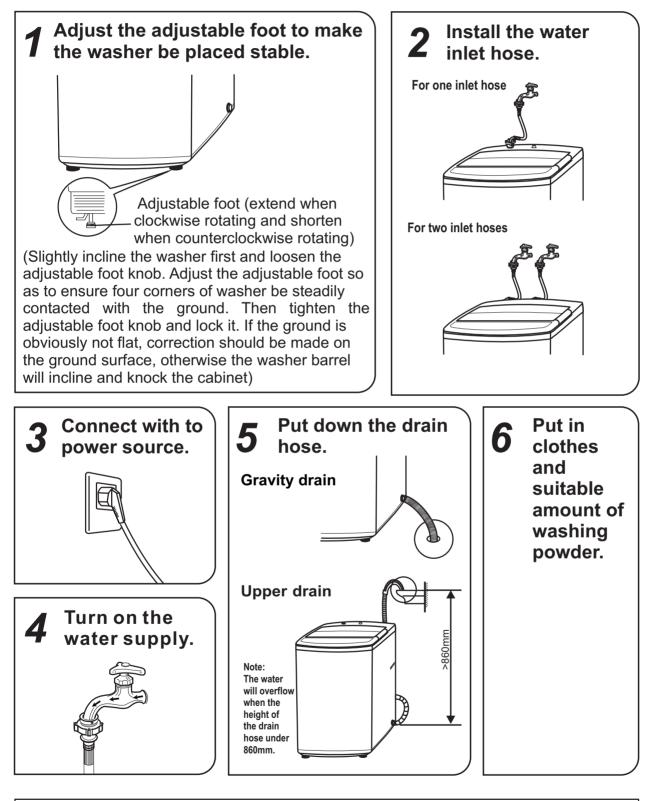


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If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard. The new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused. The openings must not be obstructed by a carpet. This appliance is for indoor use only.

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Preparation Before Washing

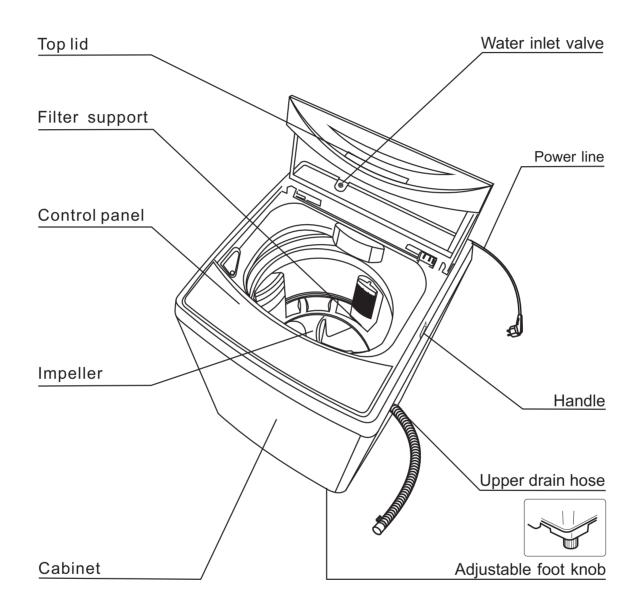


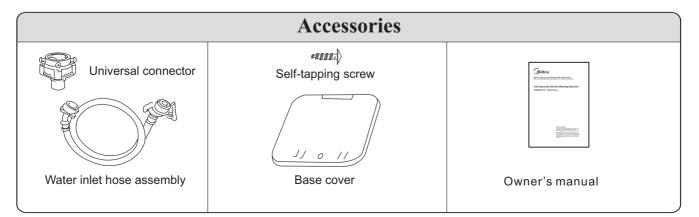
NOTICE Before washing, please do take out coins, keys and other hard goods, and zip up clothes tightly to prevent them and barrel from damage.



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Parts List

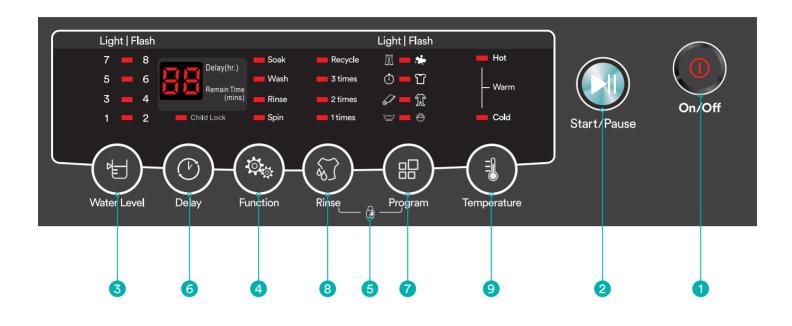




Please refer to the real material as the attachment

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Operating Your Washer



Three washing water levels description

"Three washing water levels"laundry concept:(suitable for the program which have soak function), the water level of "soak"/"washing"/"rinsing" will be raised in turn automatically, when soaking, it will be low water level, when washing, it will be mid water level, when rinsing, it will be high water level. If consumer select "soaking"program: the water levels selection will be 4, when running soaking, the water level only reach to the 4th level, the water level display will show 4 levels. when the program come into washing period, the water inlet will reach to the 5th level, the water level display will show 5 levels, and then run the washing process. when the program come into the rinsing period, the water inlet will reach to the 6th level, the water level display will show 6 levels.

Operating Your Washer

1. On/Off

The [On/Off] button has the function to turn the power supply on or off.

2. Start/Pause

This button controls the Starting and Pausing functions. Continuously press [Start/Pause] and the machine will switch between start and pause.

3. Water Level Selection

Before washing, the water level can be selected here accodirng to the amount of materials, weight of clothes or the level or dirt.

4. Function

After the start, one light will flash between the functions of Soak, Wash, Rinse and Spin according to the process.

5. Child Lock

Press the [Start/Pause] button to start the program, then press the [Program] and [Rinse] button at the same time to activate the child lock function. The child lock function locks the selected program. To deactivate the function, re-press the [Program] and [Rinse] button at the same time.

6. Delay

To increase the delay time, hold down the [Delay] button (every 0.5 seconds it is held down will increase the time by 1 hour). After 24 hours, a single beep will be emitted and it will return to "no delay". After "delay" starts, do not press the [Child Lock] combination, and at this stage you can review the set prgams by pressing the [Delay] button again. When "delay" starts, an alarm will go off if the lid is left open and will stop when the lid is closed.

7. Program Selection

Before starting, press the [Program] button continuously to select the corresponding program above.

8. Rinse Description

The [Rinse] button can only be activated under the normal program.Continuously press this to select the corresponding rinsing times and water cycle function above.

9. Temperature

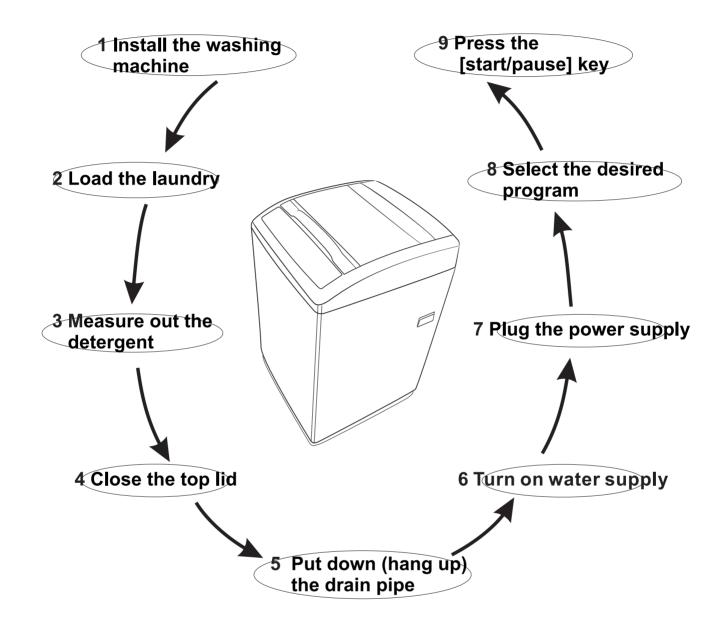
Press the [Temperature] button to select different water temperature's for the washing process.

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Quick Start



Main Functions:

Preparation:

- 1 Put down the drain pipe;
- 2.Connect the inlet pipe, turn on the tap;
- 3.Put the plug of the power strip into the socket;
- 4. Take out the coins and other things from the pocket, shake off the sediment of the clothes.

Detailed Steps:

- 1.Press [ON/OFF] button;
- 2.Select the water level according to the washing load;
- 3.Press [Start/Pause] button.

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The Main Wash

Program Selection:

- 1. Press [ON/OFF] button;
- 2. Select the water level and program;
- 3. Press [Start/Pause] button.

When washing process finished:

- 1. The buzzer will buzz continuously for 6 times and then the power will be automatically cut off;
- 2. Turn off the water tap.
- 3. Although the power can be cut off automatically, the power plug must be pull out as well for the safety.

Alarm function when door opened:

- 1. When washing or spinning, there will be E3 alarm while consumer open the lid, and if consumer close the lid, the alarm will be released, and to continue to run the previous program which before consumer open the lid.
- 2. When "Delay" starts, there will be "Delay" E3 alarm while consumer open the lid, and if consumer close the lid, the alarm will be released, and to continue the "Delay" function. But while the machine is running, if consumer open the lid, there will be no alarm.

Pre-Wash for dirty clothes:

For the stubborn clothes which have soil or heavy smudgy,consumer can select the program of "rinsing", "spinning" to pre-wash, after that put the detergent, and then select the full washing programs.

Notice:

- 1. Do not wash the load with the hot water higher than 50°C,to avoid the deformation of plastic parts;
- 2. If the water level do not reach to the set level, the washing machine will inlet water itself.

Clothes Washing Skills:

- 1. While washing the clothes which are easily damaged,consumer can put those clothes into the mesh bag,and then take the washing process;
- 2. For the big size or easily floated clothes, should be put into the tub first;
- 3. For the easily pilling clothes, consumer should turn inside out the reverse side clothes, and then take the washing process;
- 4. While washing the clothes which have strap or zipper, consumer should tie the strap and zip the zipper well.
- 5. Remove the sediment before washing;
- 6. For the especially dirty parts, consumer can scrub with detergent first.



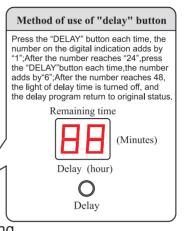
- !.Close the top lid when machine is running during spin process, otherwise, it will automatically stop working and send out abnormal warning.
- !.The washer will not work when the filled water does not reach the set water level.

Special Features

Delay:

Operation Method:

- 1. Press [ON/OFF] button;
- 2. Turn on the tap, put down the drain pipe.
- 3. Put in the washing load and detergent(Do not sprinkle the detergent on the clothes directly, to avoid the clothes color fading),close the lid;
- 4. A: While selecting "Soaking", "Jeans", "Baby Clothes" program, press [Delay]button, select the delay time, and then press [Start/Pause] button to start the "delay"program.After "delay" started, the washing machine will take the fuzzy weighting, and then start the "delay"timing.After the fuzzy weighting finished, the washing



machine can select the water level within one min, after that, it will come into the formal "delay"status,the buttons can not be operated except [Delay] button,[ON/OFF] button and [child lock] button. B:While selecting"Standard" "Quick","Blanket", "Delicates", "Drum Clean",press [Delay] button, select the delay time, and then press [Start/Pause] button to start the"delay"program.The buttons can not be operated except [Delay] button, [ON/OFF] button, [ON/OFF] button.

Notice: Long press [Delay] button, every 0.5s will increase 1 hour, and also have a beep once, when after reach to 24 hours, it will return to the initial state.

When "delay" starts, there will be an "delay alarm" if consumer open the lid, and if consumer close the lid, this alarm will be released. But while the machine is running, if consumer open the lid, there will be no alarm. After "delay" starts(do not press "child lock" button), consumer can review the set programs when press [Delay] button again.

Child Lock:

- 1. This function is effective only after program starts;
- 2. Press [Start/Pause]button to start the program, then press [Rinse] & [Program] button at same time to start the child lock function. If consumer wants to close this function, they can re-press [Rinse]&[Program]button at the same time.
- 3. When "child lock"started, if open the lid during the running process, there will be an alarm. Open the lid within 20s, there will be a "E3"alarm, if close the lid within 20s, the alarm will be released, and continue to run the previous program which before opening the lid. If the lid opened after 20s, the display will show"CL" alarm named "normal failure alarm", the drain valve will be opened.after the water drained lasting for 90s, the drain valve will be closed. During this process, the alarm still can not be released. The normal alarm will be happened every 15 mins, consumer can power off the machine or unplug to release this alarm.

Water cycle:

After rinsing, keep the last rinsing water, and do not drain. Water cycle function can be selected only under the Jeans program, and need to have the rinsing process (*While consumer select the water cycle function, there will be no drainning and spinning after the last rinsing, the water will be kept in the drum.*)

Program Pause and restart:

- 1. When program paused, all load closed, the controller will stop running;
- 2. When restart the program, the washing machine will run the program before pausing.

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Special Features

Fuzzy weighting function:

- 1. Press "ON/OFF" button;
- 2. Turn on the tap, put down the drain pipe.
- 3. Put in the washing load and detergent(Do not sprinkle the detergent on the clothes directly, to avoid the clothes' color fading),close the lid;
- 4. Select "Soaking", "Jeans", "Baby Clothes" program. The washing machine will select the water level automatically according to the load weight.
- 5. Press [Start/Pause] button to run fuzzy weighting function.

Notice:

- 1. When there's water in the tub, this function is not available;
- 2. This function can be only applied under the programs of "Soaking"," Jeans", "Baby Clothes";
- 3. Before press [Start/Pause] button, if consumer selected the water level, there will be no fuzzy weighting function;
- 4. After press [Start/Pause] button, the washing machine will run the fuzzy weighting function. Consumer can also select the water level to set the water level as needed.

Self Power off function:

- 1. After the program finished, the washing machine will power off automatically;
- 2. If consumer selected the program but not press the [Start/Pause] button, the washing machine will power off automatically after 10 mins;
- 3. When alarm happened and was not released, the washing machine will power off after 1 hour;
- 4. When consumer pressed the [Start/Pause] button during the running process, and forgot to re-press it to continue the program, the washing machine will power off after 1 hour.

Unbalance Control:

- 1. During the spin process, and under the condition of safety switch connected, if the sudden break happened, the washing machine will come into the unbalance adjustment situation;
- 2. While coming into the unbalance adjustment process, the rinsing LED flashed, inlet the water to reach to the set level, adjust the clothes' status, drain after finished rinsing, and return to the normal spinning process. If it is not effective after 3 times' adjustment, there will be an alarm.

Power failure memory function

If the power supply becomes off suddenly during operation , the machine remembers the current operation state . When power is on ,the machine returns to former operation state automatically.

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Full Automatic Wash Programs

Standard:

Standard fabric washing program, suitable to wash ramie cotton fabric. Wash for once, rinsing for twice, the spin time is a little long.

Quick:

Suitable to wash light stained clothes and clothes in summer.

Blanket:

Suitable to wash big size load such as curtain/bed sheet etc.,There's 15mins additional movement soaking time during the washing process.(Movement soak can make the effect of soaking much better.)

Delicates:

Mid/High/Low water level selection, the tempo is soft, slow washing and spinning speed, to make the lightest wear and deformation.

Soaking:

Suitable to wash more dirtier clothes, there's 30 mins additional soaking time during the washing process.

Jeans:

Suitable to wash heavy stained/wearable clothes.

Baby Clothes:

Increase the rinsing times, to reduce the detergent residue on the clothes. Suitable to wash children's clothes.

Drum Clean:

By the intermittent spinning, clean the dirt of inner & outer tub and impeller.

Program	Wash time	Rinse times	Water level	Spin time	Total time
Jeans	15 minutes	2 times	water level for fuzzy	6 minutes	48 minutes
Quick	3 minutes	1 times	2	1 minutes	10 minutes
Blanket	Soak 15 minutes Wash 15 minutes	3 times	7	6 minutes	74 minutes
Delicates	9 minutes	2 times	4	2 minutes	38 minutes
Soaking	Soak 30 minutes Wash 15 minutes	2 times	water level for fuzzy	6 minutes	78 minutes
Standard	Soak 12 minutes Wash 10 minutes	1 times	7	14 minutes	62 minutes
Baby Clothes	12 minutes	3 times	water level for fuzzy	6 minutes	56 minutes
Drum Clean	6 minutes	1 times	8	3 minutes	28 minutes

Cleaning & Maintenance

End of program		Maintenance					
 The washing machine will sen sound of "dou-dou" at the end program operation to remind y out the laundry or operate it ag After the sound, the washing r returns to its power-off state w display and all lights off. Please shut off the tap, pull ou when not in use to avoid water the fire accidents. 	of any you to take gain. nachine vith no it the plug	dirt on the su washing mac	he plastic				
Clean the water inle	et		Clean Of the filter				
After long time use, the water in bag may be blocked with smud should be cleaned according to following steps: 1.Switch on the power, followed off the tap. 2.Let the washer works for 5 set that water flows into the tub thr water inlet hose. then turn off th 3.Unload the water inlet hose a the mesh bag, then restore the assembly.	giness, and o the I by shutting econds so ough the he power. and clean	please clean 1. Take out th 2.Open the fil 3. Restore it a (only After using t period, please following ster 1. Take off th 2. Turn over clean in th 3. Restore it	ter and wash it clean in the water. and fix it. for magic filter) he washing machine for a se clean it according to the eps: e lint filter. the mesh bag and wash it e water. and fix it. for magic filter				
Clean the lint filter i	n the drain p	(only for normal filter) pump (only for having drain filter)					
1. Drain the water out of the pump, under which use a container to collect.	2. Loosen cover antic	clockwise.					
4. Clean the filter.	5. Restore it the convex p at the pump	place to align	6. Tighten the pump cover clockwise.				

Note: If the drain filter is not cleaned at proper time (every 10 times of use), Drain problem could be caused.



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Troubleshooting

When the washer is in trouble, please contact local service office or the sales service department of our company and the customer should not dismantle the machine without permission.

If the washer can not work normally, or appear abnormity or alarms, please check and correct as follows.

List of faults and inspection

Faults	Inspection Items
No water flows in	 If the power is off or the fuse is burned out. If the water supply is cut off or the water pressure is too low. If the inlet hose is properly connected and the water tap is opened. If the filtering screen of inlet valve is blocked by dirt. If the coil of inlet valve is damaged. (The slight electromagnetic sound is normal phenomenon when the inlet valve is switched on) If the "Start / Pause" button is pressed after the power switch is pressed.
No washing	 If the power is off or the fuse is burned out. If the power supply voltage is too low. If the water amount reaches to the required water level. (The washer will not work if the water amount does not reach the required water level) If it is set to "Delay" washing mode. (It will only start to work until the reservation time reached)
Abnormal draining	 If the water drain hose is placed very high. If the end of water drain hose is sealed in pond. If the internal rubber ring of drain valve is blocked by dirt.
Abnormal spin	 If the door lid is closed. If all clothing piled largely at one side of barrel or the clothing is excessively placed. If the washer is not placed in stable condition or it is placed in inclination state. (The ground is not flat). If the motor belt is loosened.

Note: During the de spin process, if washing are piled at one side of the spin barrel, it will cause unbalance of spin barrel resulting in striking. At this moment, the computer inside the washer will feel this unbalance phenomenon and will automatically correct it (fill in water Washing). However, if unbalance situation is not removed after continuous three corrections, which means the computer auto-correction can not resolve the problem. Then the user has to manually and evenly place the clothing inside the barrel to solve the problem.

Troubleshooting

When the washer is in trouble, please contact local service office or the sales service department of our company and the customer should not dismantle the machine without permission.

If the washer can not work normally, and the abnormal indication is shown in the digital display window or the machine alarms, please check and correct as follows.

Falut	Cause of fault	Indication	Alarm of the buzzing sound	Stopping alarm	
Alarm for water inlet	Water injection for about 30 mins, but do not reach preset water level.	mins, but do not reach "E1"flares The buzzer goes on buzzing for 10 seconds. If the			
Drain Alarm	Drain off water 10 mins not arrive at empty water level.	"E2"flares	fault is not solved, buzzes again for 10 seconds in	deal with faults, then close the lid to stop the alarm.	
Alarm for opening lid	Open the lid during washing or spinning process. Open the lid after start the delay time.	"E3"flares	every 15minutes.		
Imbalance Alarm	Checked imbalance for the third time.	"E4"flares			

Note: The program which has E4 alarm when shocked in the first time is "Drum Clean".

Technical Specifications

Model	AU(2)-AG55-S3PSFM/0701	AU(2)-AG70-S5PSFM/0701				
Size	530X542X925(mm)	550X565X930(mm)				
Rated input power	340W	480W				
Rated voltage	240V~	240V~				
Rated frequency	50Hz	50Hz				
Weight of the product	32kg	34kg				
Rated capacity of wash and spinning	5.5kg (dry clothes)	7.0kg (dry clothes)				
Maximum water pressure permitted in the water inlet	0.6Mpa	0.6Mpa				
Minimum water pressure permitted in the water inlet	0.1Mpa	0.1Mpa				

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Warranty

WARRANTY TERMS AND CONDITIONS LAUNDRY APPLIANCES

This document sets out the terms and conditions of the product warranties for Residentia Group Appliances. It is an important document. Please keep it with your proof of purchase documents in a safe place for future reference should you require service for your Appliance.

In this warranty

- (a) 'acceptable quality' as referred to in clause 10 of this warranty has the same meaning referred to in the ACL;
- (b) 'ACL' means Trade Practices Amendment (Australian Consumer Law) Act (No.2) 2010;
- (c) 'Appliance' means any Residentia Group product purchased by you accompanied by this document;
- (d) 'ASR' means Residentia Group authorised service representative;
- (e) 'Residentia Group' means Residentia Group Pty Ltd of 20 Yaltara Avenue, Bundoora Victoria 3083, ACN 600 546 656 in respect of Appliances purchased in Australia;
- (f) 'major failure' as referred to in clause 10 of this warranty has the same meaning referred to in the ACL and includes a situation when an Appliance cannot be repaired or it is uneconomic for Residentia Group, at its discretion, to repair an Appliance during the Warranty Period;
- (g) 'Warranty Period' means:
 - (i) where the Appliance is used for personal, domestic or household use
 (i.e. normal single family use) as set out in the instruction manual, the
 Appliance is warranted against manufacturing defects in Australia for 12
 months following the date of original purchase of the Appliance;
- (h) 'you' means the purchaser of the Appliance not having purchased the Appliance for re-sale, and 'your' has a corresponding meaning.
- 2. This warranty only applies to Appliances purchased and used in Australia and is in addition to (and does not exclude, restrict, or modify in any way) any non-excludable statutory warranties in Australia.
- 3. During the Warranty Period Residentia Group or its ASR will, at no extra charge if your Appliance is readily accessible for service, without special equipment and subject to these terms and conditions, repair or replace any parts which it considers to be defective. Residentia Group or its ASR may use remanufactured parts to repair your Appliance. You agree that any replaced Appliances or parts become the property of Residentia Group. This warranty does not apply to light globes, batteries, filters or similar perishable parts.
- 4. Parts and Appliances not supplied by Residentia Group are not covered by this warranty.
- 5. You will bear the cost of transportation, travel and delivery of the Appliance to and from Residentia Group or its ASR. If you reside outside of the service area, you will bear the cost of:
 - (a) travel of an authorised representative;
 - (b) transportation and delivery of the Appliance to and from Residentia Group or its ASR, in all instances, unless the Appliance is transported by Residentia Group or its ASR, the Appliance is transported at the owner's cost and risk while in transit to and from Residentia Group or its ASR.
- 6. Proof of purchase is required before you can make a claim under this warranty.

Warranty continued

7.

You may not make a claim under this warranty unless the defect claimed is due to faulty or defective parts or workmanship. Residentia Group is not liable in the following situations (which are not exhaustive):

- (a) the Appliance is damaged by:
 - (i) accident
 - (ii) misuse or abuse, including failure to properly maintain or service

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- (iii) normal wear and tear
- (iv) power surges, electrical storm damage or incorrect power supply
- (v) incomplete or improper installation
- (vi) incorrect, improper or inappropriate operation
- (vii) insect or vermin infestation
- (viii) failure to comply with any additional instructions supplied with the Appliance;
- (b) the Appliance is modified without authority from Residentia Group in writing;
- (c) the Appliance's serial number or warranty seal has been removed or defaced;
- (d) the Appliance was serviced or repaired by anyone other than Residentia Group, an authorised repairer or ASR.
- 8. This warranty, the contract to which it relates and the relationship between you and Residentia Group are governed by the law applicable where the Appliance was purchased.
- 9. To the extent permitted by law, Residentia Group excludes all warranties and liabilities (other than as contained in this document) including liability for any loss or damage whether direct or indirect arising from your purchase, use or non use of the Appliance.
- 10. For Appliances and services provided by Residentia Group in Australia, the Appliances come with a guarantee by Residentia Group that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the Appliance repaired or replaced if the Appliance fails to be of acceptable quality and the failure does not amount to a major failure. The benefits to you given by this warranty are in addition to your other rights and remedies under a law in relation to the Appliances or services to which the warranty relates.
- 11. At all times during the Warranty Period, Residentia Group shall, at its discretion, determine whether repair, replacement or refund will apply if an Appliance has a valid warranty claim applicable to it.
- 12. To enquire about claiming under this warranty, please follow these steps:
 - (a) carefully check the operating instructions, user manual and the terms of this warranty;
 - (b) have the model and serial number of the Appliance available;
 - (c) have the proof of purchase (e.g. an invoice) available;
 - (d) telephone the numbers shown below.
 - 13. You accept that if you make a warranty claim, Residentia Group and its ASR may exchange information in relation to you to enable Residentia Group to meet its obligations under this warranty.

IMPORTANT Before calling for service, please ensure that the steps in point 12 have been followed.

Service: Please call 1300 11 HELP (4357)

Spare Parts: Please call 1300 11 SPARE (7727)

The Australian Consumer Law requires the inclusion of the following statement with this warranty: Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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Notes

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